

Work Order ID 64915

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Page 1

Item ID: DSI 9226-011

Accept

Setup Start

Revision ID:

Stop

Item Name: Basket Conversion

Start Date: 12/22/10 Start Qty: 1.00

Cust Item ID:

Required Date: 12/23/10 Req'd Qty: 1.00

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
DSI 9226	Rev A								

100

0.00



DC

Document Control

DOCUMENT CONTROL

Memo

0.00

Photocopy bluefile D205-541 and create labels per PPP DSI 9226 CHG001

Pick list

110

QC4- 100% Inspect kits for completeness

0.00



QC

Quality Control

Memo

0.00

Swabbers

120

0.00



Packaging

Packaging

Packaging

Memo

0.00

Identify and pack for shipping as per PPP DSI 9226-011

DNAPE

for BG 10-12-22

12/23 (1)

12/23

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Item ID: DSI 9226-011

Accept

Setup Start

Revision ID:

Stop

Item Name: Basket Conversion

Start Date: 12/22/10 Start Qty: 1.00

Cust Item ID:

Required Date: 12/23/10 Req'd Qty: 1.00

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00

QC

Memo

0.00

Quality Control

10/12/23
mf
10-12-23

Picklist Print

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Work Order ID: 64915

Parent Item: DSI 9226-011

Parent Item Name: Basket Conversion



Start Date: 12/22/10

Required Date: 12/23/10

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP A002.02.05 [New Issue] [ING]

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN4-12A Bolt		Purchased	No			110	Each	278.0000	1	1			

Location	Loc Qty	Loc Code
ST357	278	
112314	78	
115371	40	
115422	160	

M112314

AN4-13A Bolt		Purchased	No			110	Each	274.0000	3	3			
---------------------	--	-----------	----	--	--	-----	------	----------	---	---	--	--	--

Location	Loc Qty	Loc Code
ST357	274	
116191	274	

M116191

AN4-14A Bolt		Purchased	No			110	Each	142.0000	1	1			
---------------------	--	-----------	----	--	--	-----	------	----------	---	---	--	--	--

Location	Loc Qty	Loc Code
ST357	1	
114752	1	
ST358	5	
110372	2	
113359	3	
1357	136	
116419	136	

M116419

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Picklist Print

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Work Order ID: 64915

Parent Item: DSI 9226-011

Parent Item Name: Basket Conversion

Start Date: 12/22/10

Required Date: 12/23/10

Start Qty: 1.00

Required Qty: 1.00

AN4-7A

Purchased

No

110

Each

124.0000

1

1



Bolt

Location

Loc Qty

Loc Code

ST356

124

113226

74

115373

50

M113226

AN960JD416

NAS1149D0463J

Purchased

No

110

Each

30.0000

10

10



Washer

Location

Loc Qty

Loc Code

ST300

24

113288

24

ST356

6

115622

6

D2199-1

Manufactured

No

110

Each

4.0000

1

1



Strut Details

Location

Loc Qty

Loc Code

ST258

4

55742

4

55742

D2235-3

Manufactured

No

110

Each

0.0000

1

1



Basket Rib

D2258-300

Manufactured

No

110

Each

8.0000

1

1



Label

Location

Loc Qty

Loc Code

ST505

8

55718

8

55718

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Shop Packet Print

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Picklist Print

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Work Order ID: 64915

Parent Item: DSI 9226-011

Parent Item Name: Basket Conversion

Start Date: 12/22/10

Required Date: 12/23/10

Start Qty: 1.00

Required Qty: 1.00

D2515
Bushing

Manufactured No

110 Each

41.0000

1 1

Location

Loc Qty

Loc Code

ST017

41

29138

1

40927

40

29138

D3052-1
Mounting Lug

Manufactured No

110 Each

28.0000

1 1

Location

Loc Qty

Loc Code

ST472

28

40200

28

40200

MS21042L4
Nut

Purchased No

110 Each

4,242.000

6 6

Location

Loc Qty

Loc Code

ST300

4242

1123143

2

115589

10

115621

730

116188

3500

1115621

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Shop Packet Print

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DART

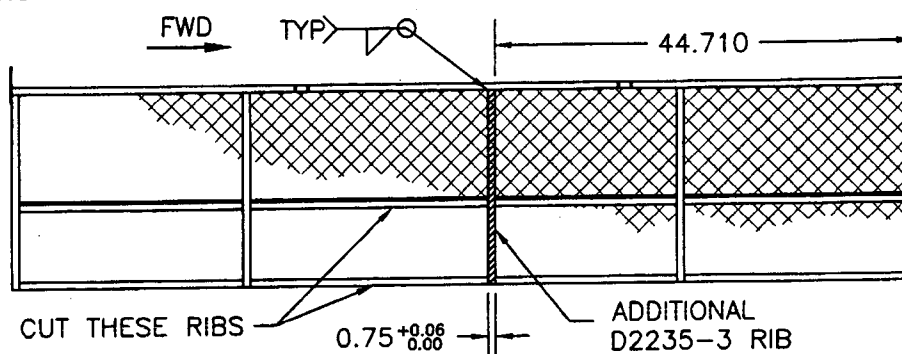
DESIGN <i>[Signature]</i>	DRAWN BY <i>RF</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. DSI 9226	REV. A SHEET 1 OF 1
DATE 02.01.16		TITLE BASKET CONVERSION KIT	SCALE NTS
A	02.01.16	NEW ISSUE	

DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS: D205-541 REV. E
REF. CANADIAN STC: SH96-120
FAA STC: SR00696NY

REFERENCE ONLY

THE PURPOSE OF THIS SERVICE INSTRUCTION IS TO OUTLINE THE PROCEDURE FOR CONVERTING A D205-541-041 BASKET INTO A D205-541-044 BASKET USING THE DSI 9226-011 KIT.

**NOTES:**

- 1) CUT 0.75" +0.06/-0.00 GAP IN THE RIBS SHOWN (3 PLACES) AT A DISTANCE OF 44.710" FROM FWD END OF THE BASKET AS SHOWN.
- 2) WELD IN D2235-3 RIB AS SHOWN. TIG WELD PER MIL-STD-2219/AMS-STD-2219 CLASS "C" USING ER308L FILLER ROD.
- 3) TOUCH UP PAINT AS REQUIRED USING 1 COAT OF MIL-P-85582 OR MIL-P-23377 PRIMER AND 2-3 COATS OF MIL-C-85285 POLYURETHANE PAINT.
- 4) INSTALL D3052-1 MOUNTING LUG PER D205-541 REV. E.
- 5) REPLACE D2258-220 LABEL WITH D2258-300 LABEL.
- 6) INSTALL BASKET ON A/C PER D205-541 REV. E.
- 7) REPLACE D205-541 REV. D, MMS-D205-541 REV. D, AND FMS-D205-541 REV. C WITH D205-541 REV. E, ICA-D205-541 REV. O, AND FMS-205-541 REV. D.

Qty -011	Part Number	Description
X	DSI 9226-011	BASKET CONVERSION KIT
1	D2199-1	STRUT
1	D2235-3	RIB
1	D2258-300	LABEL
1	D2515	BUSHING
1	D3052-1	MOUNTING LUG
1	AN4-12A	BOLT
3	AN4-13A	BOLT
1	AN4-14A	BOLT
1	AN4-7A	BOLT
10	AN960JD416	WASHER
6	MS21042L4	NUT (or MS21042-4)

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED
BY: *[Signature]*
D. SHEPHERD (DE # 02)

DATE: Jan. 16 2002
CERT. NO.: SH96-120
ISSUE NO.: #2

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